

# Decoration Methods

## Color Print



Highlight your logo in vivid color on bags, pens, drinkware, technology items and accessories with this decorating which includes methods such as silkscreen, transfer, and pad-print. Available in single or multi-color, it's an economical way to gain high visibility. Bizlutions will choose the most appropriate method to obtain high visibility for your artwork.

- **Color Print Silkscreen**
- **Color Print Pad**
- **Color Print Offset**
- **Apparel Transfer**

## Digital Print



Looking to make a bold impact with a photo or 4-color process artwork? Our methods allow fine halftones and an expanded color range to capture the sharpness of the design and then transfer it to the product. PMS matches cannot be done with 4-Color Process methods.

- **Digital Print Inkjet**
- **Digital Print Transfer**

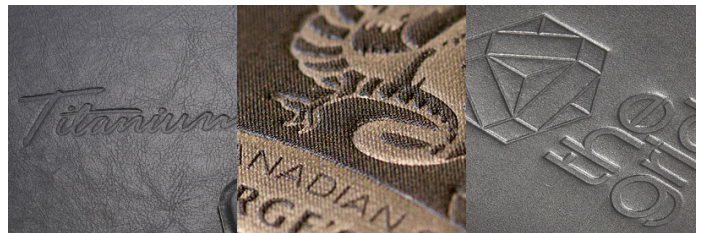
## Laser



Laser engraving gives your logo a clean, distinguished appearance by precisely etching the artwork into the material's surface.

- **Laser:** Standard laser imprinting on metal and ceramic surfaces, including items such as pens and flash drives.
- **Apparel Laser:** Unavailable on white-colored apparel

## Deboss



Deboss allows you to leave an impression of your logo in a material's surface. Deboss utilizes a die that is heat-pressed into the material.

- **Deboss**
- **Apparel Deboss**

# Decoration Methods

## Embroidery



This traditional method of decorating material with needle and thread is a popular favorite year after year. It's an excellent way to add value to your next promotion. All reorders up to 10,000 stitches are eligible for SureShip®. We will digitize artwork if needed but if a digitized file is provided, the setup fee is 50% off standard setup.

- **Embroidery**
- **Apparel Embroidery**
- **Apparel 3D Embroidery**

## 3D Raised



Add dimension and shine to your one-, multi- or 4-color logo by placing it under a clear, high-gloss polyurethane dome with black bezel. Logos are maximized for the best possible display and then placed on a white background unless otherwise specified.

Add texture, dimension or a metallic finish to your logo with our HXD decoration. This bold method brings your logo to life with modern style and 3D texture, giving your artwork a high-impact look that turns heads.

- **Epoxy Dome**
- **Apparel HXD**

## Sublimation



- **Sublimation:** Sublimation lets you decorate select hardgoods items from seam to seam with full, vibrant color. And since heat is used to infuse the ink into the fabric – rather than just sitting on top – it's less prone to fading.
- **Sublimation – inFusion:** inFusion is our apparel sublimation method that's available on select cotton-poly blended fabrics. While it's most vivid on white materials, inFusion can be done on any color garment so it's easy to achieve a muted, tonal look. By fusing your artwork with the fabric, the end result is the most comfortable, breathable garment possible. As with hardgoods, since heat is used to infuse the ink into the fabric, rather than just sitting on top, it's less prone to fading.

# Setups + Run Charges

How run charges apply: If the decoration method selected is the recommended method for that piece, the first color, first location run charge is included in the price of the item. If you select an alternate method, have a multi-color decoration or are decorating in an additional location, the run charges and additional setup charges listed below will apply.

Method	Setup (Per Color)	Run Charge
<b>COLOR PRINT</b>		
Offset - Offset	\$59.00	\$0.85
Pad - ColorPrint - 1	\$59.00	\$0.85
Pad - ColorPrint - 2	\$95.00	\$0.85
Pad - Pad Print	\$59.00	\$0.85
SilkScreen	\$59.00	\$0.85
SilkScreen - Drinkware	\$59.00	\$0.85
SilkScreen - Penprint	\$29.00	\$0.39
SilkScreen - Polycolor	\$59.00	\$0.85
Apparel Transfer	\$59.00	\$3.49
<b>DIGITAL PRINT</b>		
Apparel Transfer	\$59.00	\$3.49
Digital Inkjet	\$59.00	\$0.85
Digital Print Inkjet - Full Color	\$59.00	\$0.85
Digital Print Inkjet - PhotoGrafixx	\$59.00	\$0.85
Digital Print Inkjet - PhotoGrafixx - 2	\$59.00	\$0.85
Digital Print Transfer	\$59.00	\$0.85
Digital Print Transfer - Heat Transferred	\$59.00	\$0.85
Digital Print Transfer - PhotoGrafixx	\$59.00	\$0.85
Digital Print Transfer - PhotoGrafixx - 4	\$59.00	\$0.85
<b>LASER</b>		
Apparel Laser	\$59.00	\$3.49
Laser	\$59.00	\$0.85
Laser - Drinkware	\$59.00	\$1.49
Laser - Engraving	\$59.00	\$0.85
Laser - Laser 360	\$59.00	\$0.85
Laser - Laser Plus	\$59.00	\$0.85
<b>SUBLIMATION</b>		
Sublimation	\$59.00	\$0.85
Apparel Sublimation - inFusion	\$59.00	\$3.49
<b>DEBOSS</b>		
Deboss	\$89.00	\$0.85
Deboss - Deboss Plus	\$89.00	\$0.85
Apparel Deboss	\$89.00	\$3.49
<b>EMBROIDERY*</b>		
Embroidery - Up to 10k stitches	\$59.00	\$2.00
Embroidery - 10k+ stitches	\$59.00	\$2.59
3D Embroidery - Up to 10k stitches	\$59.00	\$2.00
3D Embroidery - 10k+ stitches	\$59.00	\$2.59
Apparel Embroidery - Up to 10k stitches	\$59.00	\$3.49
Apparel Embroidery - 10k+ stitches	\$59.00	\$4.99
Apparel Embroidery - 3D	\$59.00	\$3.49
Apparel Embroidery - Cap	\$59.00	\$3.49
<b>3D Raised</b>		
Epoxy Dome	\$59.00	\$1.49

*\*If first location embroidery is over 10,000 stitches, a run charge of \$1.25 will apply.*